

Replacement Element FF / MF / SMF / AK

DELTECH DFD / PFD / HFD / CFD

(Particulate, Coalescing, Oil vapour removal)

Description

ultrafilter replacement filter elements have been specifically developed for high efficient removal of solid particles, oil aerosols, water, hydrocarbons, vapours and odours from compressed air ⁽¹⁾.
Replacement filter elements are designed to fit into Deltech filter housings.



Applications ⁽²⁾

- Automotive
- Electronics
- Food & Beverage
- Chemical
- Petrochemical
- Plastics
- Paint
- General industrial application

⁽¹⁾ For any other technical gas please contact us or your local dealer

⁽²⁾ **ultrafilter** replacement filter elements can be used in variety of applications. For applications not listed please contact us or your local dealer.

Filter Element Rating According to ISO 8573-1 (2010)

Deltech type / ultrafilter type	Solid particles	Water	Oil
DFD/FF	Class 3	-	-
PFD/MF	Class 2	-	Class 2
HFD/SMF	Class 2	-	Class 1
CFD/AK	-	-	Class 0/1

Validated according to ISO12500-1 and ISO12500-3

Technical Specification

	DFD/FF ⁽⁶⁾	PFD/MF ⁽⁶⁾	HFD/SMF ⁽⁶⁾	CFD/AK ⁽⁶⁾
Operating temperature		1,5 - 65 °C/ 35 - 149 °F		1,5 - 45 °C/35 - 113 °F
Operating pressure		0 - 16 barg/ 0 - 232 psi		
Differential pressure (dry)	20 mbar 0,290 psi	50 mbar/ 0,725 psi	80 mbar/ 1,160 psi	60 mbar/ 0,870 psi
Differential pressure (wet)	40 mbar 0,580 PSI	120 mbar/ 1,740 psi	190 mbar/ 2,756 psi	N/A
Particle retention (nominal)	99,9999% (1 µm)	99,9999% (0,1 µm)	99,9999% (0,01 µm)	N/A
Particle retention rate ISO ⁽³⁾	99,8 %	99,98 %	99,9994 %	N/A
Residual oil content ⁽⁴⁾	N/A	< 0,1mg/m ³	< 0,01mg/m ³	< 0,005mg/m ³
Capacity (ISO12500-2) ⁽⁵⁾	N/A	N/A	N/A	20 min

⁽³⁾ Tested according to ISO12500-3, 1bar(a), nominal flow, 03/10, DFD/FF, PFD/MF, HFD/SMF, MPSS-(0,3µm)

⁽⁴⁾ Tested according to ISO12500-1, 03/10, PFD/MF, HFD/SMF oil aerosol viscosity 32mm²/s, inlet concentration 10mg/m³

⁽⁵⁾ Tested according to ISO12500-2, 03/10, CFD/AK tested with n-Hexane, test concentration 100mg/kg, 80% Saturation

⁽⁶⁾ Cross reference **ultrafilter** – Deltech filtration grades:

ultrafilter fine filter **FF** = DFD/FF = DFD
ultrafilter Microfilter **MF** = PFD/MF = PFD
ultrafilter Submicrofilter **SMF** = HFD/SMF = HFD
ultrafilter activated carbon filter **AK** = CFD/AK = CFD

Sizes

Filter Element Type / Size Aluminum end caps	Dimensions [mm]	Flow Capacity [Nm ³ /h]	Flow Capacity [scfm]	Fits into Filter Housing type
XXX 9 ___ AL	Ø=42; h=62	30	51	PF 9
XXX 18 ___ AL	Ø=42; h=62	60	102	PF 18
XXX 36 ___ AL	Ø=42; h=111	120	204	PF 36
XXX 54 ___ AL	Ø=55; h=132	180	306	PF 54
XXX 90 ___ AL	Ø=55; h=245	300	510	PF 90
XXX 135 ___ AL	Ø=80; h=192	450	765	PF 135
XXX 216 ___ AL	Ø=80; h=312	720	1223	PF 216
XXX 285 ___ AL	Ø=98; h=281	950	1614	PF 285
XXX 405 ___ AL	Ø=98; h=427	1.350	2294	PF 405
XXX 540 ___ AL	Ø=118; h=539	1.800	3058	PF 540
XXX 750 ___ AL	Ø=118; h=666	2.500	4248	PF 750
2 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	2.700	4587	PF 810
3 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	4.050	6880	PF 1215
4 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	5.400	9175	PF 1620
5 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	6.750	11468	PF 2025
6 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	8.100	13762	PF 2430
9 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	12.150	20643	PF 3645
12 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	17.550	29818	PF 5265
16 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	21.600	36699	PF 6480
18 x XXX 8113 ___ AL	Ø=84; h=495 (750)*	24.300	41286	PF 7290

XXX = **ultrafilter** filtration grade FF, MF, SMF or AK
 ___ = Filtration grade DELTECH DFD, PFD, HFD or CFD

Ø=Diameter; h=Height
 *HFDL grade other grades on request

Example for **ultrafilter** designation: **SMF 540 HFD AL**

Materials

	DFD/FF	PFD/MF	HFD/SMF	CFD/AK
Filter media	Borosilicate micro fibers (glass fibre)			Borosilicate microfibers (glass fibre)
Drainage media	Polyurethane			/
Adsorption media	/			Activated carbon granulate PES (Polyester)
Support (inner-outer)	Stainless steel 1.4301			
Bonding	Polyurethane			
Endcaps	Aluminum			
Sealing	NBR			

Correction Factors

To calculate the correct capacity of a given filter based on actual operating conditions, multiply the nominal flow capacity by the appropriate correction factor(s). CORRECTED CAPACITY = NOMINAL FLOW CAPACITY x C_{OP}

Operating Pressure

[bar]	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
[psi]	29	44	58	72	87	100	115	130	145	160	174	189	203	218	232
C _{OP}	0,38	0,5	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13

Maintenance

Replace filter element grade DFD/FF, PFD/MF, HFD/SMF at least once per year or when pressure drop reaches 350mbar.

Replace filter element grade CFD/AK, at least every 6 months.