

ultra.mesh SM

Cylindrical Metal Mesh Filter Elements

Stainless steel filter elements suitable for use in a wide range of industries, including petrochemical.

The robustness of design, that is provided by a fully welded metallic element or cartridge, is required to resist deterioration in harsh operating environments where the fluids present are aggressive, high temperatures are experienced or where the operating differential pressures are high.

For some filtration applications, the use of a conventional disposable polymeric cartridge may simply be environmentally unacceptable and the use of a re-cleanable element will often give more cost effective filtration.

These filter elements are offered in the following media configurations:

- ultra.fiber SF Sintered Metal Fibre
- ultra.steam GS Sintered Metal Powder
- ultra.mesh SM Metal Mesh

ultra.mesh SM precision woven meshes are manufactured in various types of weaves. Plain square weave is available for simple sieving duties through various weave patterns (reverse plain dutch, broad mesh twill and single plain weave). Dutch twill weave is provided for the most comprehensive selection of surface filtration duties. ultra.meshh SM demonstrates good permeability, high tensile strength and is available from single wrap designs through to complex multi-layered structures in pleated constructions to optimise the area available. These meshes can be manufactured in diffusion bonded versions to increase performance security of pore shape and size and have the broadest range of pore sizes of any filter media type.

ultra.mesh SM is available in 316L stainless steel as standard with other alloys such as 304L stainless steel, Inconel®, Hastelloy® and Monel® on request.



Applications

Typical applications for our ultra.mesh SM elements include the following:

- **Catalyst recovery and retention**
For use in the collection of catalyst dust on various catalyst hoppers or FCC regenerator stream on refineries.
- **Gasification and chemical production**
For the clean-up of syngas from pet coke/coal feedstock and for IGCC trains, amongst others for the production of hydrogen and other chemicals.
- **Vent filters**
For emission control of dust in various industry applications.
- **Agrochemical**
Typically for ammonia systems used on nitric acid and urea plants.
- **Steam**
For applications in the chemical, food, beverage and pharmaceutical industries.
- **Pharmaceutical powder Recovery**
For medium pressure applications in dryers and blenders.
- **Polymer melt**
For the filtration of hot polymers used for the manufacture of man-made polymer films, fibres and bottles.

Features and Benefits

- **ultra.mesh SM element**
Metal mesh is a robust, non-shedding media which provides resistance to mechanical abrasion.
- **Manufactured in various types of weaves**
Available in plain square mesh, reverse plain dutch, broad mesh twill, single plain weave and dutch (Hollander) twill weave to give the most defined absolute rating.
- **Precise aperture**
Our elements are manufactured to precise aperture requirements of both size and shape.
- **Good permeability**
Our elements have an open structure which provides good permeability.
- **All-welded, robust construction**
The all-welded construction eliminates the need for resin bonded end caps. Its robust structure ensures long service life and its suitability to the most demanding of environments.
- **Single layered designs to complex multi-layered structures**
These can be manufactured in a variety of layer combinations depending on the specific grade and micron requirement.
- **Smooth surface variant**
The manufacturing process of our elements enables us to achieve a smooth surface variant. This is the preferred choice for backwash applications.
- **Other alloys available**
Available in 316L stainless steel as standard with other alloys such as 304L stainless steel, Inconel®, Hastelloy® and Monel® on request.

Element Construction

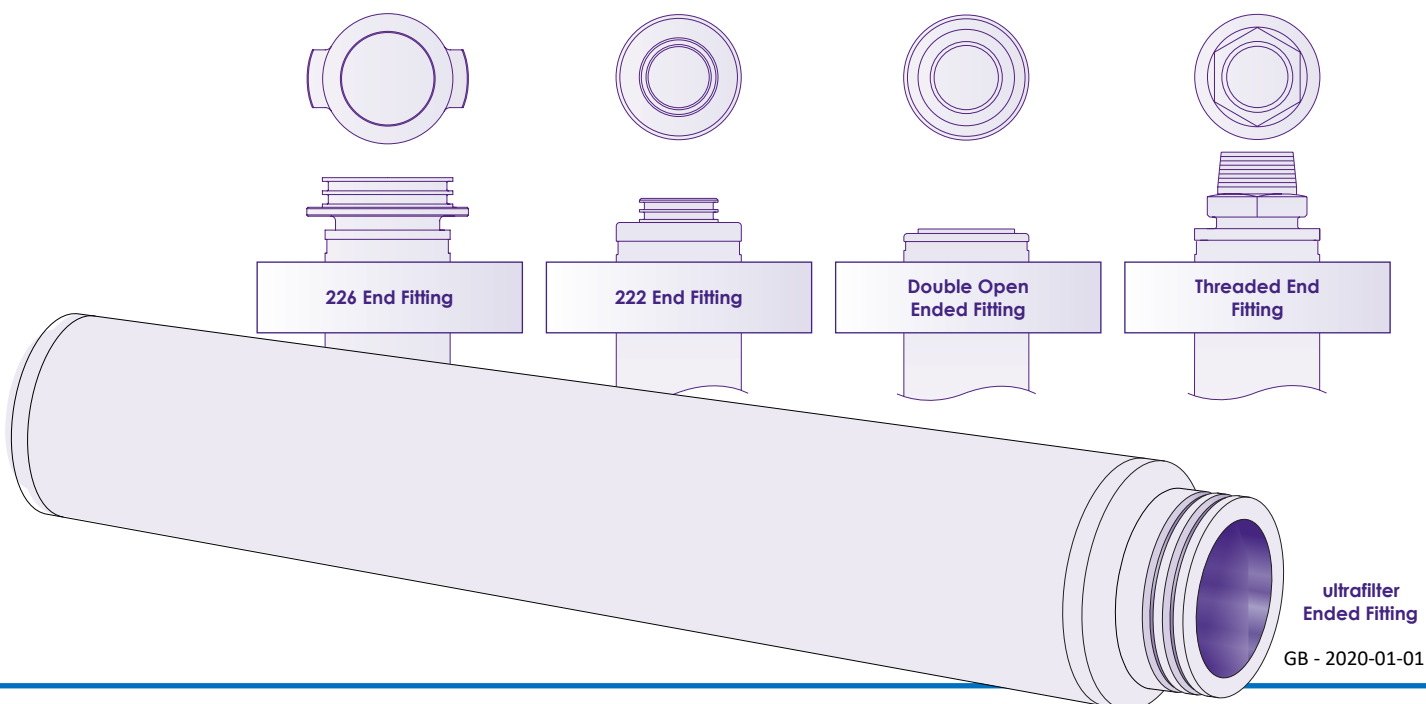
The ultra.mesh SM range of filter cartridges and elements are constructed in stainless steel 316L as standard. These filters are available in a cylindrical element configuration, giving 0.05m² (0.55ft²) of active filtration area per 10" length.

The cylindrical element design provides a sleeve of filter media (protected and supported by woven meshes) around a support core.

The filter media and support meshes are either plasma or TiG seam welded and the media support core and end fittings are fully TiG welded together. This method of construction guarantees element integrity, eliminating the risk of bypassing and the presence of extractables derived from bonding agents.

The method of construction and materials used allow for operation from -269°C (-452°F) to 1000°C (1832°F) and up to 25bar (363psi) differential pressure in normal flow direction. Higher operating temperatures and differential pressures can be accommodated by design.

In the double open ended configuration, in addition to the support core, there is a 25mm (1") inner core to assist the location of multiple length units onto tie rods. Our cylindrical elements have optional outer support available for backflow/backflushing protection up to 3bar (44psi) differential.



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Specifications

Materials of Manufacture

316L stainless steel standard. 304L stainless steel, Inconel®, Hastelloy®, Monel® on request or by process selection. Additional alloys are available on request.

Element Dimensions*

Diameter: 66mm (2.6") as standard.
Lengths: 125mm (5"), 250mm (10"), 498mm (20"),
745mm (30") and 1012mm (40").

*Other diameters and lengths available on request.

Effective Filtration Area

0.05m² (0.55ft²) per 250mm (10") element.

Gaskets and O-Rings*

EPDM as standard. Nitrile, PTFE, Silicone, Viton® and PTFE coated Viton® available on request or by process selection.

*FDA approved seals are available.

Typical Maximum Differential Pressure* (all lengths)

Normal flow direction: 15bar (218psi)

Reverse flow direction: 3bar (44psi)

*Grade dependant.

Operating Temperature

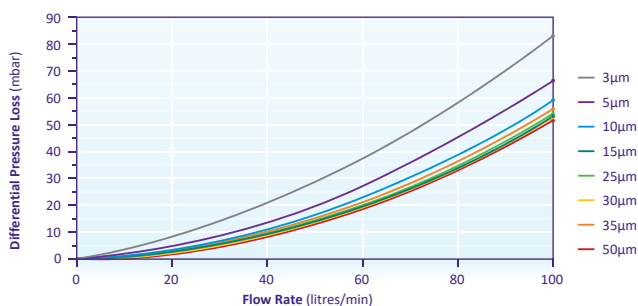
Maximum continuous: From -195°C (-319°F) to 340°C (644°F)
seal limiting.
From -269°C (-452°F) to 1000°C (1832°F)
alloy limiting.

ultra.mesh SM Stainless Steel Metal Mesh Media Grades

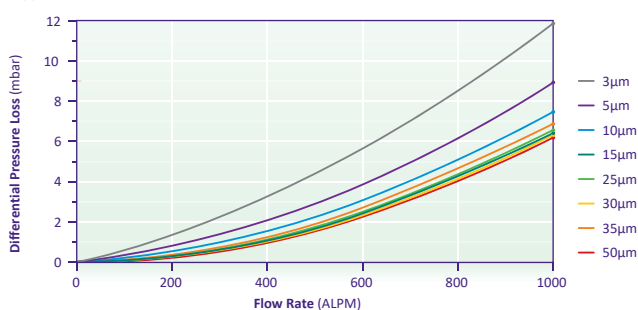
Micron Rating (µm) (micron code)	Liquids (µm)* (99.9% efficiency)	Gases (µm) (99.9% efficiency)
3 (0003)	10	2
5 (0005)	18	13
10 (0010)	25	18
15 (0015)	35	25
25 (0025)	30	20
30 (0030)	40	30
35 (0035)	50	45
70 (0070)	75	60

*Hard spherical particle maximum passed.

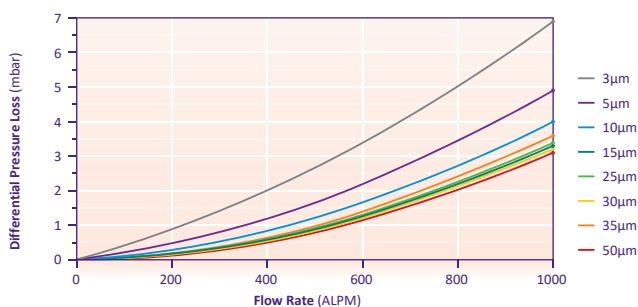
Typical Flow Rates in Water*



Typical Flow Rates in Air*



Typical Flow Rates in Steam*



*Using a 10 inch cartridge, at ambient temperature.